



## ENGAGE 8150

### Polyolefin Elastomer

ENGAGE™ 8150 Polyolefin Elastomer is an ethylene-octene copolymer that has excellent flow characteristics and provides superb impact properties in blends with polypropylene (PP) and polyethylene (PE) and is widely used in TPO applications where excellent low temperature impact properties are desired.

ENGAGE 8150 provides high filler loading capability and outstanding peroxide cure capability. When cross-linked by peroxide, silane, or irradiation, it gives exceptional heat aging, compression set, and weather resistance properties and may be used to produce high performance electrical insulation.

#### Main Characteristics

- Pellet form
- Excellent flow characteristics
- Improved impact in polypropylene and polyethylene
- High filler loading
- Peroxide, silane, and radiation curable
- Exceptional heat aging, compression set, and weather resistance when cured

#### Applications

- General purpose thermoplastic elastomers
- Impact modification
- Thermoplastic olefins (TPO)
- Wire and cable

#### Properties<sup>(1)</sup>

Typical Physical	Test Method	Value
Melt Index, 190°C/2.16 kg, dg/min	ASTM D 1238	0.5
Density, g/cm <sup>3</sup>	ASTM D 792	0.868
Mooney Viscosity, ML 1 + 4 @ 121°C	ASTM D 1646	33
<b>Typical Molded<sup>(2)</sup></b>		
Ultimate Tensile Strength, MPa	ASTM D 638 <sup>(3)</sup>	9.5
Ultimate Tensile Elongation, %	ASTM D 638 <sup>(3)</sup>	810
100% Modulus, MPa	ASTM D 638 <sup>(3)</sup>	2.6
Hardness	ASTM D 2240	
Shore A		70
Shore D		20
Flexural Modulus, MPa	ASTM D 790	
1% Secant		15.2
2% Secant		14.4
Tear Strength, Type C, kN/m	ASTM D 624	37.3
<b>Typical Thermal</b>		
Vicat Softening Point, °C	ASTM D 1525	46
DSC Melting Point, 10°C/min rate, °C	Dow Method	55
Glass Transition Temperature, °C	Dow Method	-52
T <sub>c</sub> Peak, °C	Dow Method	42

(1) These are typical properties only and are not to be regarded as sales specifications.

(2) Compression molded

(3) 508 mm/min

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<b>North America</b>		<b>Europe/Middle East</b>	+800-3694-6367
U.S. & Canada:	1-800-441-4369 1-989-832-1426		+32-3-450-2240
Mexico:	+1-800-441-4369		
<b>Latin America</b>		<b>South Africa</b>	+800-99-5078
Argentina:	+54-11-4319-0100		
Brazil:	+55-11-5188-9222		
Colombia:	+57-1-319-2100	<b>Asia Pacific</b>	+800-7776-7776
Mexico:	+52-55-5201-4700		+60-3-7958-3392

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